

Date: Wednesday, 7/4/2007 4:14:35 PM
User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GPS RECEIVER HOUSING	PROTOTYPE
Job Number : 33308		
Estimate Number : 12491		
P.O. Number : N/A	Part Number : D35141	
This Issue : 7/4/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW	
Prsht Rev. : NC	Project Number : N/A	
First Issue : N/A	Drawing Revision : N/A	
Previous Run : 28356	Material : N/A	
Written By : <i>[Signature]</i> 07-07-12	Due Date : 7/11/2007	Qty: 1 Um: Each
Checked & Approved By : _____		
Comment : Est Rev:A New Issue 06-07-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S040	6061-T6 .040 Sheet
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Comment: Qty.: 0.4812 sf(s)/Unit Total : 0.4812 sf(s)

6061-T6 .040 Sheet

(M6061T6S040)

Batch: 103371

100742

IB 07-07-06

CERTIFICATE OF CONFORMITY
REQUIRED

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3514

Dwg Rev: PREL

Prog Rev: PREL

IB 07-07-06

Ensure Grain Direction is correct**

2-Deburr if necessary

MF

07-07-09

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 07-07-06

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/07/10

(X1)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Countersink as per Dwg D3514


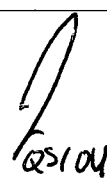
MF 07-07-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval- QC Inspector

Part No: D3514-1 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/23

QA: N/C Closed: _____ Date: _____

NCR: <u>33308</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/07/10	# 2.0	1 Part SCRAP wrong mat. used (0.008" instead of 0.010") R.C. Hamman Error		- SCRAP and Replace with correct mat. - Remind employee to be more cautious when pulling Batch # <u>M103723</u> M100742 ✓	07-07-10 HB	EP 07/07/10		EP 07/07/10

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GPS RECEIVER HOUSING

Job Number: 33308

Part Number: D35141

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/07/10

①

7.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3514

SB 07/07/10

①

8.0

QC5

INSPECT WORK TO CURRENT STEP



CB
07.07.11

INSPECT WORK TO CURRENT STEP
FAI NEEDS
MORE
DIMS

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

EC 07.07.19

①

9.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

N/A

G

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

EC 07.07.19

12.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

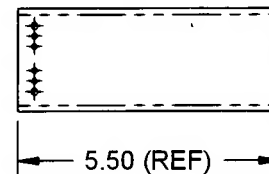
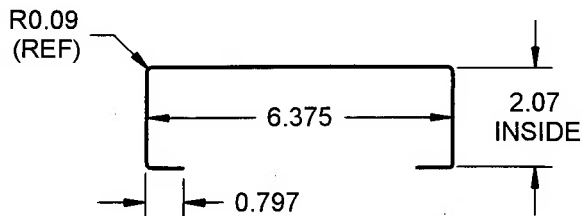
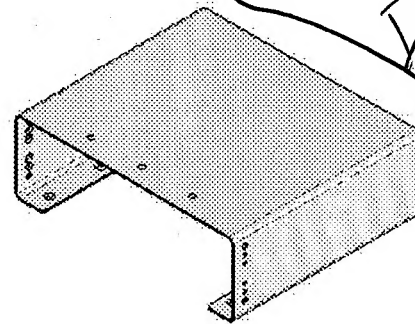
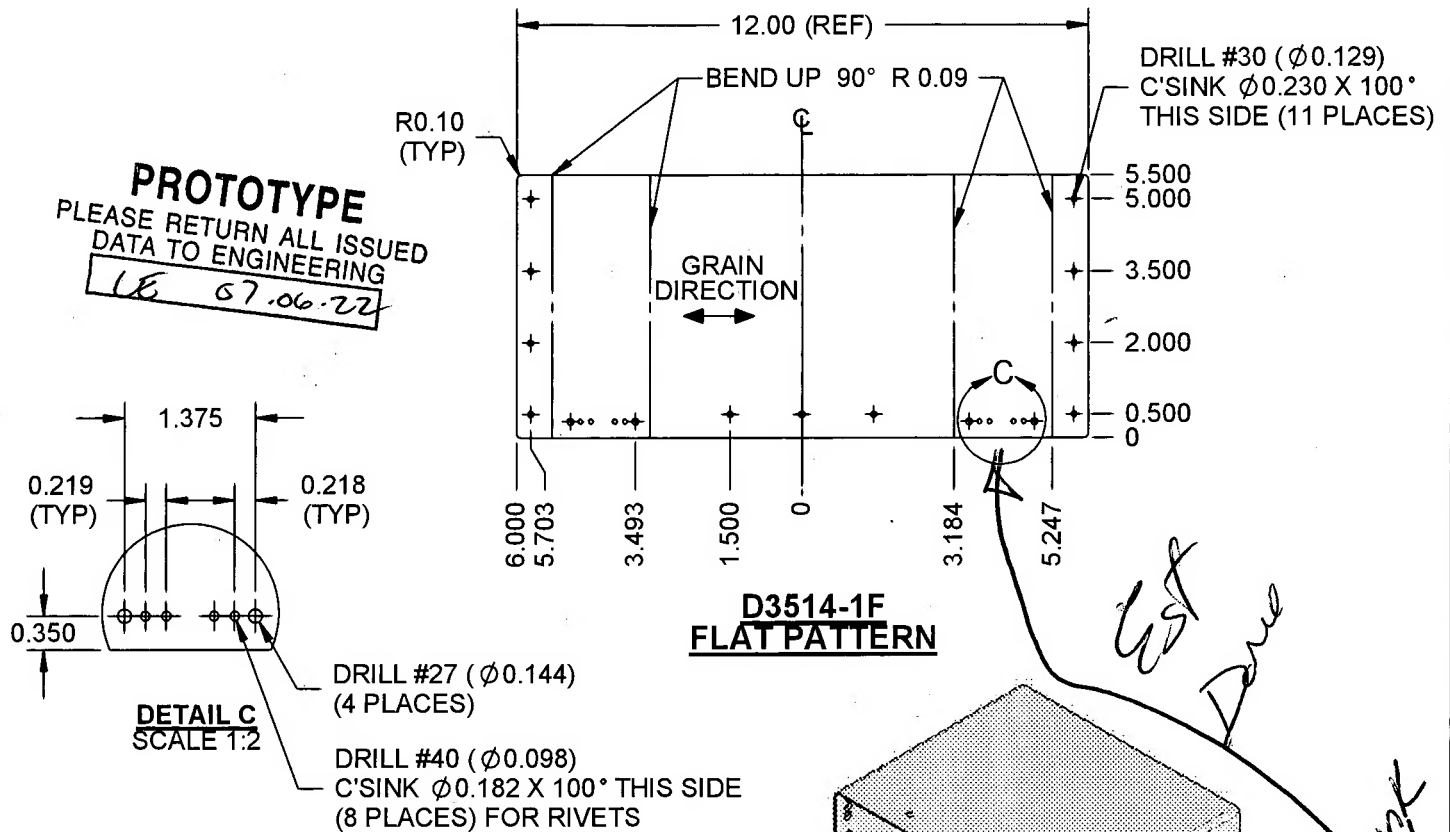
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07.07.18

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3514	REV. A SHEET 5 OF 9
DATE 07.06.18	TITLE GPS RECEIVER HOUSING		SCALE 1:4



D3514-1 BOX TOP (BOTTOM MOUNTED)

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T62 SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) PART IS SYMMETRIC ABOUT ϕ
- 7) C'SINKS ARE ON THE INSIDE OF PART (AFTER BENDING)

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Receiving Report

Date: April 21/06
 Supplier: Copper & Brass

Batch No: 51100742
 Dart P/O: 1005

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐
 Shipment Complete: Yes ☐ No ☒
 Q.C. Inspection ☐

Discrepancies						Comments
Part No.	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	
M50524325090	Sheet	96	0	0	96	
M6061T6B250X06000		48	0	0	48	
M6061T6B0500X0250		12	10	0	2	

TSR No: _____

Initials of receiver (if shipment OK) [Signature]

Production/Admin:

Date: 06/04/25
 Received/Costing: RCF1298

Initial: [Signature]

FORM 000001Forms\Purchase\RECREPORT rev B

Accounting:

Date: _____

AP/MR: _____

Initial: _____

DESCRIPTION OF MATERIAL	BILLING QTY	UNIT	PRICE	EXTENSION
RECT 6061-T6511 EXTR ALUMINUM BAR 019884 3/8 (+/- .008) X 1 (+/- .0 UZ3803 NO PROCESSING - 144" ML	1.00	PC	138.0700	138.07
GST/HST				9.66
PLEASE REMIT IN CANADIAN FUNDS				

INVOICE WILL BE DATED THE DAY OF SHIPMENT. INTEREST WILL BE
 CHARGED ON PAST DUE ACCOUNTS AT THE RATE OF 1-1/2% PER MONTH
 PRICE SHOWN IS SUBJECT TO PRICE IN EFFECT AT THE TIME OF SHIPMENT.

G.S.T. REG. NO. 14022393

TOTAL \$ 147.73

REMIT BY: 05/15/06

TERMS: NET 30 DAYS

SHIP DATE 04/24/06 SHP		GROSS WEIGHT		QUOTE 30-161074-1	0 OF 10 PACKING LIST	
ART AEROSPACE		WORK ORDER **		ORDER DATE 04/13/06 ORD	TEST RESULTS	
SHIP TO ART AEROSPACE 270 ABERDEEN ST AWKESBURY ON CANADA K6A 1K7		01		DELIVERY DATE 04/24/06 DEL	SHIP BRANCH 30 (04)	SELL BRANCH 30-TOR
COPPER AND BRASS SALES Canada A ThyssenKrupp Materials NA company ThyssenKrupp		6905 KENDERRY GATE, MISSISSAUGA ONTARIO, CANADA L5T 2Y		WORK ORDER UZ3809		
SHIP TO	TERRITORY 01	ENTRY ID 30BXT	CUSTOMER SIGNATURE			
INSIDE SALES BRIAN TEDESCO	INSIDE SALES TELEPHONE (905) 696-8100 37622		QUANTITY	ORDERED	SHIPPED	
INVENTORY	BILLING		54.19 LB	52.00		
SHIPPING STATUS		2.00 PC		2.00		
COMPLETE X	PARTIAL	CANCEL	WAREHOUSE			
CUSTOMER COMMON/FRT-CCX		FCB DEST	PACKED WITH OTHER GOODS UZ3800			
PREPARED PPD		FINISHED GOODS LOCATION WARN LABEL:1001				

PART DESCRIPTION 063496-4

061-T6 FLAT ALUMINUM SHEET, .040 X 48 X 144
DART AEROSPACE, NO PROCESSING - 48" X 144" Mill
Dimensions., Test Results Attn to: QA Department.
SHEET MUST BE PACKAGED WELL TO PROTECT , FROM DAMAGE IN TRANSIT. CUSTOMER WILL
REFUSE DELIVERY IF DAMAGED. MILL TEST , REPORTS MUST ACCOMPANY ALL SHIPMENTS

SPECIAL INSTRUCTIONS			
Shipping, do not place any packages or goods on top of our material."			
SCRAP	FILLED BY SC	PACKED BY	Q/A AUDIT
MAX SKID WEIGHT 100	LOADING INSTRUCTIONS HAND, CRANE, FORK, DOCK		MAXIMUM BUNDLE WEIGHT 200
PKGS	SKIDS	BDLS	TUBES
CTNS	FLAT	COILS	
INSPECTION RECORD			

TEST RESULTS -----

CERTIFICATE OF COMPLIANCE
We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products.
Our products we distribute are not hazardous in their received state. For MSDS sheets go to www.copperandbrass.com/msds
1-800-244-233-5682. We hereby certify that the material above complies with the following specifications:

AMS 4027 ASTM-B209
ROHS COMPLIANT

QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS	TAG NO	QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS
52.00	LB	CORUS	0CC1837	7124901								